

Certificate No. 2541-13



Inspecta Sertificinti Oy has granted this certificate as proof that the quality management system of

## Mesekon Oy Turku

complies with the requirements of the standards

ISO 9001:2015, ISO 3834-2:2021

Certification covers

Contract manufacturer. The workshop manufactures of steel and special materials as well components as pre-assembled structures, including network and project management in Turku and Mynämäki.

The certificate is issued on 2022-06-15 (first issue 1995-01-05).
The certificate is valid until 2024-09-01.

Maija Vanttaja, Managing Director

The certificate is valid on condition that the quality management system of the organization remains in compliance with the aforementioned standards and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.kiwa.com/fi.

#### Inspecta Sertifiointi Oy

P.O. Box 1000,

Sörnäistenkatu 2

FI-00581 Helsinki,

Finland

Tel. + 358 10 521 600









### Certificate No. 7950-03



Inspecta Sertificinti Oy has granted this certificate as proof that the occupational health and safety system of

# Mesekon Oy Turku

complies with the requirements of the standard

ISO 45001:2018

Certification covers

Contract manufacturer. The workshop manufactures of steel and special materials as well components as pre-assembled structures, including network and project management in Turku and Mynamäki.

The certificate is issued on 2020-06-01 (first issue 2014-09-01).
The certificate is valid until 2023-09-01.

Maija Vanttaja, Managing Director

Mijo Vattaji

The certificate is valid on condition that the occupational health and safety system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.kiwa.com/fi.

Inspecta Sertifiointi Oy

P.O. Box 1000,

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Finland

Tel. + 358 10 521 600









**DNV-GL** 

Certificate No: **WWA00020W** 

# WELDING WORKSHOP APPROVAL CERTIFICATE

This is to certify:

That

#### Mesekon Oy

Tierankatu 9 20520 Turku, Finland

is approved for **Welding** 

in accordance with

DNV GL rules for classification – Ships DNV GL class programme DNVGL-CP-0352 – Approval of manufacturers – Manufacture of welded products - Welding workshop

has been approved for the following range of applications
Lifting Appliances
Piping Systems
Machinery Components

and the following particulars

Auxiliary Machinery Units, Populsion Unit Bodies, EGS-System Components, Machinery Piping Systems, Crane booms, Pump Beds

Manufacturer(s) approved by this certificate are accepted to deliver according to DNV GL, DNV and GL Rules.

Welding supervisor:

Deputy welding supervisor:

Kari Rantanen

Kari Rantanen

Issued at Hamburg on 2020-04-16

This Certificate is valid until 2023-04-15.

DNV GL local station: Turku

Form code: WELD 201

Approval Engineer: Martin Wenning



#### for **DNV GL**

Digitally Signed By: Hachmoeller, Ludger Location: DNV GL Hamburg, Germany Signing Date: 2020-04-16 , on behalf of

Thorsten Lohmann
Head of Section

www.dnvgl.com

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Revision: 2020-02



WPS Directory

Mesekon Oy

WPS-no WP5025	Process plasma	Process no Thickness 15 2.5-6.5	Type of Joint	Position	Diameter	Material RAEX650	WPQR No MES2011-1
WP5032	TIG, MAG	141,136 3,0-12,0	BW	FA	109	1 4404 / X2CrNiMo17-12-2	32-1
WP5033-121	Submerged arc welding	121 15-50	6W	PA		\$355, D36 \$355, D36	120-1045-090707 120-1046-090707
WP5034-121 WP5037-136	Submerged arc welding MAG	121 15-60 136 15-60	6W EW	FA		\$355, D36 \$355, D36	120-1046-090707
WF5038-136	MAG	136 6,5-26,0	БW	FA		\$355, D36	120-1046-090709
WP\$039	MAG, jauhekaari	136, 121 15-200	6W	FA		\$355, D36	120-1046-090707, 120-1046-090709 120-1046-090707
WP5040 WP5041	Submerged arc welding MAG	121 15-60 136 5-16	FW	FH		5355, D36 5355, RAEX650	2010-2
WP5042-141	TIG	141 3,0-8,0	6W	PA	109	1 4404 / X2CrNiMo17-12-2	42-1
WP5045-136 WP5044-136	MAG (mekanisoitu)	136 5-16 136 3-12	FW	PA		\$355, RAEX650 RAEX650	1070-10-72 2010-1
WPS45_repair	MAG, Submerged are weld	136,121 15-200	BW	PA		S355, D36	120-1046-090707, 120-1046-090709
WF5046-141	TIG	141 3,0-6,0	BW	PA		1 4404 / X2CrNiMo17-12-2	42-1
WPS48-136 WPS48-136	MAG MAG	136 5-12 136 8-36	FW	PB PB		\$355, D36 \$355, D36	120-1046-090709 120-1046-100225, 120-1046-090709
WP549-156	MAG	136 8-60	BW	FA		\$355, D36	120-1046-100225, 120-1046-090709
WP\$50-136	MAG	136 4-10	FW	60		1 4404	PR10-222
WP551-136 WP552	MAG MAG/MMA	136 3-12 136, 111 7,5-15	6W	60		\$420, 1 4404 \$420	PR10-227 PR11-2010
WP5053-136	MAG	136 6-24	BW	FA		1 4404	PR11-216
WPS054-135	MAG MAG	135 6-24 135 6-24	BW .	PE		1 4404 1 4404	PR11-249 PR11-250
WP5055-135 WF5056-135	MAG	135 5-24	FW.	Pit		5235	MES2011-2
WP5057-136	MAG	136 5-12	*W	PB		1 4404	HSK40110123-105
WP5058-138	MAG	136 3-24	6W	PF		1.4404	H5K40110123-106 MES2011-2
WP5059-135 WP5060-135	MAG MAG	135 3-15 135 3-15	FW.	PO PO		Optim650/Optim960 Optim650/Optim960	MES2011-2 MES2011-3
WP5061-15	Plasma	15 3,0-6,5	BW	FA		Optim960	MES2010-1, MES2011-4
WF561 WF5062-141	TIG (orbital) TIG	141 3,0-7,2 141 3,0-6,4	EW EW	PA PA	57-	1 4404 / X2CrNiMo17-12-2 1 4571 , 1 4404	61-1 HSK40120123-092
WP5063-141	TIG	141 3,0-6,4	DW.	EC		1 4571, 1 4404	HSK40120123-092
WP5064	MAG/Submerged are welding	136,121 25-100	BW	PA		S355, D36	H5K40120123-090
WPS065 WPS066	MAG/Submerged arc welding MAG	136, 121 5 136 4-10	EW EW	PA PB		S355, D36 1 4404	H5K40120123-090 PR10-222
WP3067	MAG	136 3-24	#W	PA PA		1 4404	HSK40110123-106, HSK40110123-105
WP506E	MAG	136 6-24	FW	PE		1 4404	HSK40110123-106, HSK40110123-106
WP5069 WP5070-136	MAG, TIG MAG	136,141 3,0-6,4 136 3-20	#W BW	PA PA	44,5 _	1 4404 \$355, D36	HSK40110123-106, HSK40110123-106 HSK40120123-443-01
WP5070-136 WP5071-136	MAG	136 3-20	#W	PB		\$355, D36 \$355, D36	HSK401300041-023-01
WP5072-136	MAG	136 5	7W	PB		\$355, D36	HSK401300041-025-02
WP5073-136 WP5074-136	MAG MAG	136 8-60 136 5-20	EW TW	PA PB		S355, D36 1 4404	120-1046-100225, 120-1046-090709 HSK40130041-135
WP5075-136	MAG	136 2-4	FW	28		1 4404	HSK40130041-120
WP5076	MAG/TIG	136,141 5-80	BW	64		1 4404	HSK40130041-124
WP3077-136 WP3078-136	MAG MAG	136 3-24 136 3-24	BW BW	PE		1 4404	HSK40130041-122 HSK40130041-122
WP5079-136	MAG	136 6-24	BW	PA		\$3\$5, D36	HSK40130041-360
WP5080-136	MAG	136 25		PA		\$355, D36	HSK40130041-347
WP5081-136 WP5082-136	MAG MAG	136 7-30 136 7-30	BW BW	PF PE		Optim 700QL Optim 700QL	HSK40130041-118 HSK40130041-118
WP3003-136	MAG	136 7-60	BW	PC		Optim 700QL/\$355	HSK40130041-230
WP5084-136	MAG	136 7-60	BW	pt		Optim 70001/5355	HSK40130041-230 HSK40130041-231-01
WP5085-121 WP5086	Submerged arc welding Submerged arc welding/MAG	121 4-16 121,136 4-16	BW BW	PA		Optim 700QL Optim 700QL	HSK40130041-231-01, HSK40130041-1
WP\$87-136	MAG	136 7-30	BW	PA		Optim 700QL	H5K40130041-118
WPS088-136	MAG MAG	136 15-60	BW FW	PA		\$355, D36 1 4404/\$355	HSK40130041-352 HSK40130041-357
WPS089-136 WPS090-136	MAG	136 1,4-20 136 4-16	FW	679		1 4404/5355	HSK40130041-357
WPS091-134	MAG	136 5	FW	PB		1 4404/5355	HSK40130041-363
WP5093-136	TIG, MAG MAG	141,136 5-100 136 3-24	BW BW	PA. PC		S355, D36 S355, D36	12100-1231-131021 12100-1231-131015
WP5094-136	MAG	136 3-24	BW	69		\$355, D36	12100-1231-131015
WPS095-136	MAG	136 3-24	BW	PA		1 4404	HSK40130041-122
WP5095-136 WP5097-141	MAG TIG	136 3-24 141 3,0-6,0	BW BW	PA H-LO45		1,4404 1,4404	HSK40130041+122 160 1+1231+140107
WP598	Submerged arc welding/MAG	121 7-30	BW	PA		\$355, D36	H5K40120123-090
WPS95-136	MAG	136 3-12	FW	PD		\$355, D36	HSK401300041-025-02
WP\$100-136 WP\$101-136	MAG MAG	136 3-12 136 3-24	FW BW	PE		\$355, D36 \$355, D36	HSK401300041-025-02 12100-1231-131015
WP\$102-135	MAG	136 5-20	FW	PO		1,4404	HSK40130041-135
WP5103-136	MAG	136 5-20	FW	PF		1 4404	HSK40130041-135
WP5104-136 WP5105	MAG Submerged arc welding/MAG	136 3-24 121, 136 4-16	8W BW	PE		1,4404 Hardox400	HSK40130041-122 MFS2015-1
WP5106-136	MAG	136 \$-20	FW	2.3		1 4462	160.01-1231-151008-1/150921-01
WP5107-136	MAG	136 5-20	FW	PE		1.4462	160.01-1231-150921-01
WP5108-136 WP5109-136	MAG MAG	136 2-4 136 3-24	FW BW	PB		1 4462 1 4462	160 1-1231-150928-1 160 1-1231-151002-2/150924-1
WP9110-135	MAG	136 3-24	8W	##		1,4462	160 1-1231-151002-2
WPS111-155	MAG	136 3-24	BW BW	PC		1.4462 1.4462	160 1-1231-150924-1 160 1-1231-151002-2/150924-1
WP5112-196 WP5113-141	MAG TIG	136 3-24 141 1,4-2,6	BW BW	PA H-L045	25,0	1 4462	160 01-1231-151002-2/150924-1
WP5114-141	TIG	141 2,0-4,0	BW	H-1045	25,0_	1,4462	160 01-1231-151126-01
WP\$115	MAG/Submerged arc welding Submerged arc welding	136, 121 4-16 121 25-140	BW BW	PA PA		Optim 700QL Weldox700/\$355	HSK40130041-231-01, HSK40130041-1 160 01-1231-160201-1
WPS115-121 WPS117	MAG/Submerged arc welding	136,121 35-140	BW	PA		Weldox700/3333	160 01-1231-160129-1
WP5118	Wise Root+/MAG	135,136 8-30	BW	PG, PA		\$355, D36	160 01-1231-160323-1
WP5119-136 WP5120-136	MAG MAG	136 3-12 136 5	FW FW	PB PB		S355, D36 S355, D36	160 01-1231-160413-1 160 01-1336-160413-1
WP5120-136 WP5121-136	MAG	136 3-16	FW	PB		5355, D36	160 01-1231-160412-1
WP5122	MAG/TIG	141,136 3-16	BW	PA		5355, D36	160 01-1336-160411-1
WPS123 WPS124-141	Mag/Submerged arc welding TIG	135,136,121 10-200 141 2,0-5,6	BW BW	PG, PA H-L045	30.2	\$355, D36 1,4410	pWP516-01 1013-100-090816
WP5125-141	TIG	141 2,0-5,6	BW	PA PA	30,2	1,4410	1013-100-090816
WP\$126-141	TIG	141 2,0-5,6	BW	H-L045	30,2	1 4547	1013-101-090816
WP5127-141 WP5128-141	TIG TIG	141 2,0-5,6 141 2,0-5,6	BW BW	PA H-L045	30,2_ 30,2_	1,4547 1,4410-1,4547	1013-101-090816 1013-103-090816
WPS129-141	TIG	141 2,0-5,6	BW	PA	30,2	1,4410-1,4547	1013-103-090816
WP\$130-141	TIG	141 2,0-12,0	FW	PB	30,2	1 4562-1 4547	1013-104-090816
WPS131-136 WPS132-131	MAG MIG	136 15-60 131 3,0-12,0	BW BW	PA PE		\$355, D36 1 4410	H10972 120-1310-632401
WPS133-131	MIG	131 3,0-12,0	BW	PC		1,4410	120-1310-632401
WP\$134-131	MIG	131 3,0-12,0	BW	PA		1 4410	120-1310-632401
WPS185-191	MIG MIG	131 3,0-12,0 131 3,0-12,0	FW BW	PE PF		1 4410 1 4562/Alloy 31	120-1310-632501 120-1310-632503
WP\$136-131 WP\$137-131	MIG	131 3,0-12,0	8W	PC .		1 4562/Alloy 31	120-1310-632504
WP\$138-131	MIG	131 3,0-12,0	BW	PA		1 4562/Alloy 31	120-1310-632504/120-1310-632503
WPS135-131	MIG MIG	131 3,0-12,0 131 3,0-16,0	FW BW	PE		1 4410-1 4462 1 4410-1 4404	120-1310-632505/120-1310-532506 120-1310-633101
WP5140-131 WP5141-131	MIG	131 3,0-16,0	BW	PF		1 4410-1 4404	120-1310-633101
WP\$142-131	MIG	131 3,0-16,0	BW	PA :		1 4410-1 4404	120-1310-633101
WP\$143-131	MIG	131 4,0-16,0	FW	PB.		1 4410-1 4404 1 4562-1 4410	120-1310-633102/633103 120-1310-633104
WP5144-131 WP5145-131	MIG MIG	131 3,0-12,0 131 3,0-12,0	BW BW	PC		1 4562-1 4410 1 4562-1 4410	120-1310-633105
WP5146-131	MIG	131 3,0-12,0	BW	PA		1 4562-1 4410	120-1310-633105/633104
WPS147-131	MIG	131 ±,0-12,0	BW	PA		1,4410	120-1310-632401





**Rolls-Royce** 

**Fabrication** 

Issue date: 17. July 2015

(Supplier Quality Executive)

Certificate No.: 000007